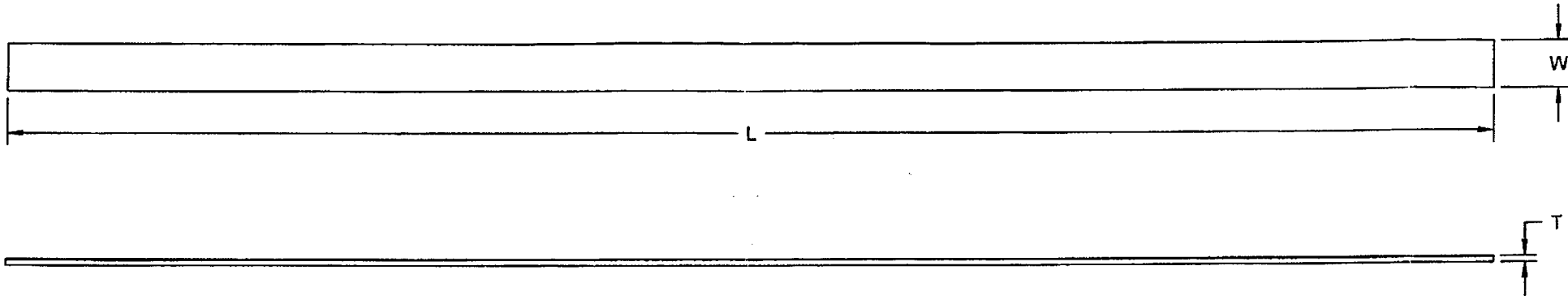
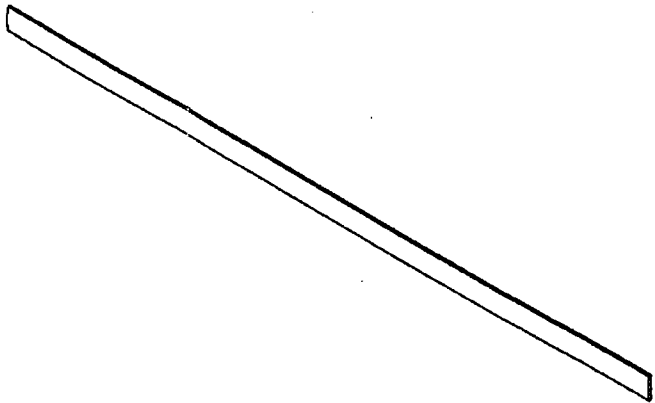


SPECIFICATION CONTROL DRAWING

PRELIMINARY ISSUE

IND 09/06/08



D3937-1 LUMINESCENT STRIP

DART PART NUMBER	LENGTH "L"	WIDTH "W"	THICKNESS "T"	SUPPLIER	SUPPLIER PART NUMBER	WEIGHT
D3937-1	21.0	0.67	0.09	LUFTHANSA TECHNIK	PL88-990LH00	0.04 LBS

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE

DESIGN	<i>AS</i>	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO. D3937	REV. A
MFG. APPR.	<i>BE</i>	SHEET 2 OF 3	
APPROVED		TITLE LUMINESCENT STRIP	SCALE NTS
DE APPR.		COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

D

D

C

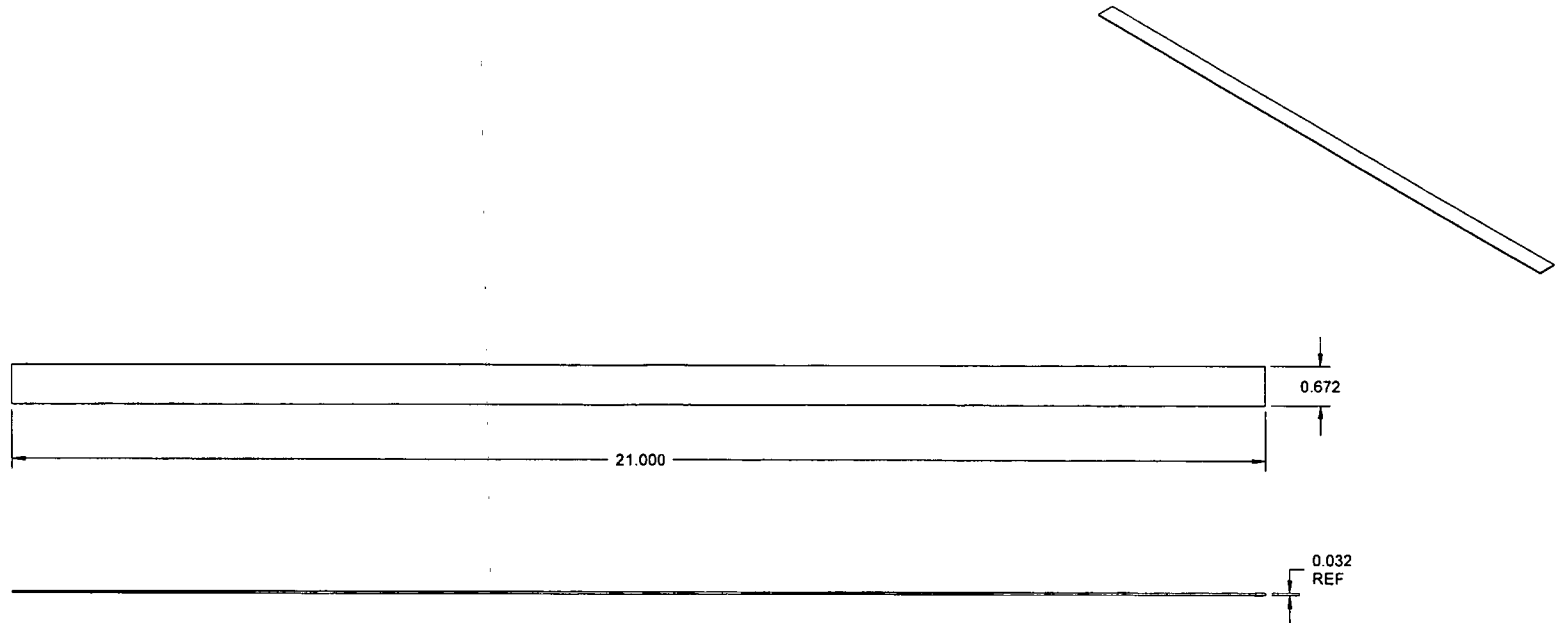
C

B

B

A

A








D3937-3 SHEET METAL BACKING STRIP

50073

RELEASED
2009-08-28
NP

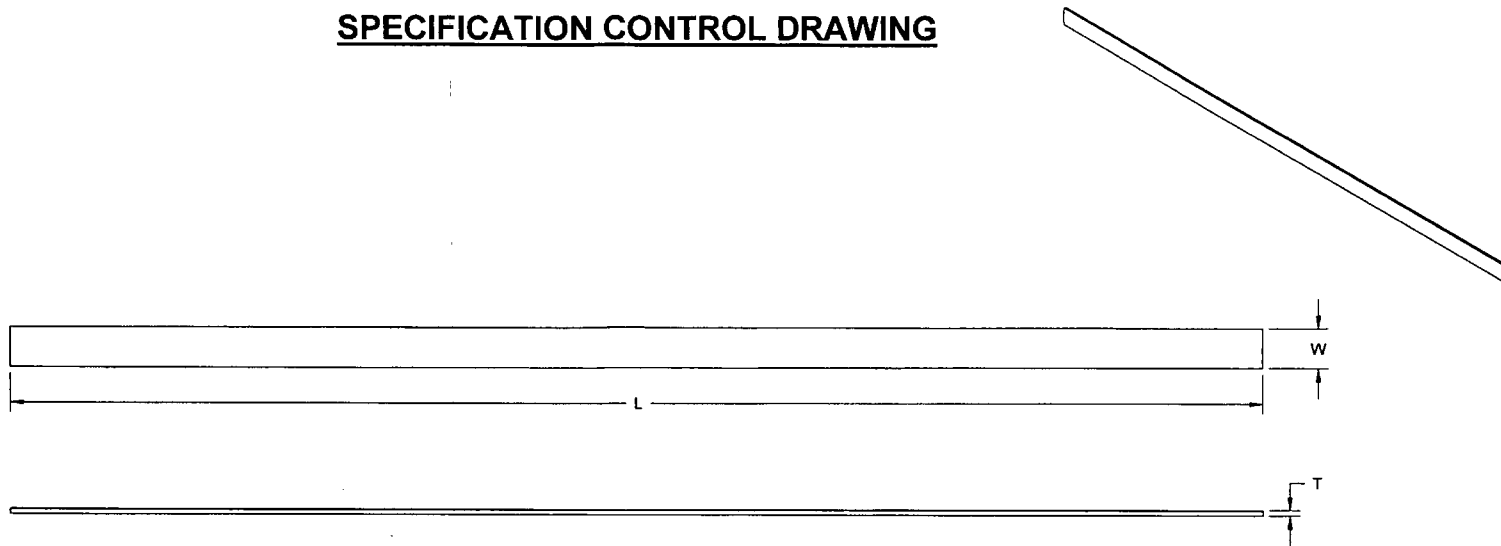
NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET 0.032 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
REF DART SPEC M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. A
MFG. APPR.		D3937	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LUMINESCENT STRIP	NTS
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8 7 6 5 4 3 2 1

SPECIFICATION CONTROL DRAWING



D3937-1 LUMINESCENT STRIP

DART PART NUMBER	LENGTH "L"	WIDTH "W"	THICKNESS "T"	SUPPLIER	SUPPLIER PART NUMBER	WEIGHT
D3937-1	21.0	0.67	0.09	LUFTHANSA TECHNIK	PL88-990LH00	0.04 LBS

50073

RELEASED
2009-08-28

- NOTES:
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: SEE TABLE

DESIGN	AS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AS		
CHECKED	AS	DRAWING NO. D3937	REV. A
MFG. APPR.	E	SHEET 2 OF 3	
APPROVED	H	TITLE	SCALE
DE APPR.	H	LUMINESCENT STRIP	NTS
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ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D3937-041	LUMINESCENT STRIP ASSEMBLY
2	1	D3937-1	LUMINESCENT STRIP
3	1	D3937-3	SHEET METAL BACKING STRIP

PEEL SELF-ADHESIVE BACKING FROM
D3937-1 LUMINESCENT STRIP.
ALIGN PART EDGES AND STICK TO
D3937-3 SHEET METAL BACKING STRIP

D3937-041 LUMINESCENT STRIP ASSEMBLY

50073

RELEASED
2009-08-28
NTP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3937-041" USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

A	NEW ISSUE		09.06.02
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.06.02		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3937	REV. A
TITLE LUMINESCENT STRIP	SCALE NTS
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MATERIAL IDENTIFICATION (VERSAND: MATERIAL-IDENTIFIZIERUNGSBELEG)

VA-NR/Pos: 510046902 / 1

17 ea Guideline Ship Sets
each Ship Set contains:
17 ea PL88-990LH00 cutted into a length of 21"

Price per KIT is 2000.00 USD

MATERIAL IDENTIFICATION (VERSAND: MATERIAL-IDENTIFIZIERUNGSBELEG)

VA-NR/Pos: 510046902 / 1

Additional information

17 ea Guideline Ship Set

use fedex account Fedex 15179324-0

MATERIAL IDENTIFICATION (VERSAND: MATERIAL-IDENTIFIZIERUNGSBELEG)



051004690200001

Order number :
Item :
Contact :
Purchasing Grp. :
Phone :
Department / Date : /

Versandpriorität : 02 = B1:gebuchte Fracht

Materialdaten

PNR/MFR : PL88-900LH00:C1008
Description (German) : AISLE # AISLE LIGHT-PHOTOLUMINESCENT
Description (English) : AISLE # AISLE LIGHT-PHOTOLUMINESCENT
Serial No : AL-Code: 0
Condition : 1 ASS-Code: I
Quantity : 17 EA
ZID :
Charge (EO) :
abg. Lagerort :
Dangerous Good (Gefahrgut):

Internal information (for LH-use only):

Versandauftragsdaten

Versandauftrags-Nr : 510046902
VA Pos-Nr : 1
Kostenträger(KST/AUF) : 90425422
SM-Meldung Nr :
SM-Meldung Homebase :
Name/Tel.Nr.Ersteller : Stoll / +49 40-5070-60430
Erstelldatum : 15.07.2009

PrintCtrl Error

No Data


Empfänger

Adresse:
Empfängername : Dart Helicopter Services
Empfängername 2 :
Empfängername 3 :
Strasse/Nr : Hawkesbury, on K6A
Post-LZ / Ort / Region : Aberdeen
Länderkennzeichen : CA Land Code EU001

LH-Intern (Org-Einh.)

Versanddaten

Verpackungscode : YAA
Versandinformation :
Fedex 15179324-0

8	7	2	1
D		DESCRIPTION	
		LUMINESCENT STRIP ASSEMBLY	
		LUMINESCENT STRIP	
		SHEET METAL BACKING STRIP	
C			
B			
A			
8	7	2	1

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D"
- 7) WEIGHT: 0.06 lbs






DESCRIPTION	BY	DATE
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWING NO.	REV. A	SHEET 1 OF 3
TITLE	SCALE	NTS
LUMINESCENT STRIP		
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Work Order ID 50073




July 7, 2009 3:19:07 PM



Page 2

Item ID: D3937-1 Accept  Setup Start 
Revision ID: A-PRELIM Stop 
Item Name: Luminescent Strip
Start Date: 7/07/09 Start Qty: 96.00  Cust Item ID:
Required Date: 7/14/09 Req'd Qty: 96.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00							<u>09/12/22</u> 272
140  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							<u>09/09/01</u> 

U 59-07-23

